**OUR PROCESSES & SERVICES**

**ALUMINUM**

**ANODIZE**

**ADD DURABILITY & CORROSION RESISTANCE!**

**HARD COAT**

Provides exceptional wear resistance with a hard-as-steel finish.

**DYED FINISH**

Creates brilliant colors that last. Distinguish your parts from the competition by using the best UV resistant dyes that technology has to offer.

**CLEAR ANODIZE**

Provides a finish with exceptional corrosion resistance.

**CHEMFILM**

Conversion coating used where increased corrosion resistance, improved paint adhesion, and low electrical resistance is required.

**STEEL OR ALUMINUM**

**POWDER COAT**

**ADD COLOR AND DURABILITY**

Powder coating is the fastest growing metal finishing method in the industry. If you send out for powder coat, give us a try! We have a variety of colors in stock. If we don’t have what you need, we’ll find it!

**STEEL**

**ELECTROPOLISH**

**MIRROR FINISH!**

Through a combination of rectified current and a blended chemical electrolyte bath, electropolishing removes flaws from the surface of a metal part and produces a brilliant, mirror finish!

**STEEL**

**BLACK OXIDE**

**A RESILIENT, RICHER BLACK FINISH!**

For over 60 years, Electro Polish Co. has provided fully certified black oxide finishing for steel & stainless steel. Our two-tank Dulite solution provides for deeper penetration giving you a more resilient, richer black finish that is ready for extended service... all of this with no effect on the dimensions of your parts.

**STEEL**

**PASSIVATION**

**NITRIC CITRIC**

Making a part chemically passive and removing the impurities in the metal. For over 20 years we’ve excelled at this steel finishing process.

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**MINIMUMS - COMMERCIAL**

<table>
<thead>
<tr>
<th>Process</th>
<th>Price</th>
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<tbody>
<tr>
<td>CHEMFILM</td>
<td>$75.00</td>
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<tr>
<td>CLEAR ANODIZE</td>
<td>$85.00</td>
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<td>BLACK ANODIZE</td>
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<tr>
<td>BLUE, GOLD, RED, GREEN</td>
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<tr>
<td>HARDCOAT</td>
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<td>A-2 BLACK OXIDE</td>
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<td>BLACK OXIDE CAST</td>
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<td>PASSIVATE (400 SERIES)</td>
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<td>CERTS</td>
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*Add $10 for certified minimums

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**WE COMPLY WITH THE FOLLOWING MILITARY AND AEROSPACE SPECIFICATIONS:**

- MIL-A-8625 Anodizing - clear, dyed and hard coat. Type II, Type IIB & Type III CLASS 1 & CLASS 2
- AMS-2469 Anodizing Hard Coat
- AMS-2471 Anodizing Clear Coat
- AMS-2472 Anodizing Dyed Coating
- AMS-2473 Chemfilm
- MIL-DTL-5541 Chemical Conversion coating on Aluminum, Type I: Hexavalent, Type II: Trivalent
- MIL-DTL-13924 CLASS I & CLASS IV Black Oxide on Steel & Stainless Steel
- AMS-2485 Black Oxide Coating
- AMS-2700 Passivation
- ASTM A 967 Passivation
- ASTM B 912 Electropolish

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