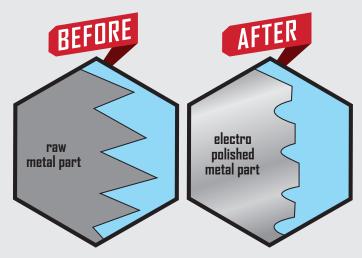
GIVE YOUR STEEL A BRILLIANT FINISH WITH

WHAT IS IT?

Electropolishing is an electrochemical process that flattens the peaks in the material surface creating a brighter, smoother finish, giving your products a real "pop." This non-mechanical process will not distort your part features.

Since electropolishing removes impurities from the surface of the part, corrosion resistance is increased, acting as a form of passivation.



ELECTROPOLISHING SELECTIVELY REMOVES THE "PEAKS" FASTER THAN THE "VALLEYS." AS A RESULT, THE SURFACE IS FEATURELESS

— BRIGHT, CLEAN AND MICROSCOPICALLY SMOOTH.









SUPERIOR METAL FINISHES
THAT MEET YOUR SCHEDULE.



OUR PROCESSES & SERVICES



HARD COAT

Provides exceptional wear resistance with a hard-as-steel finish.

DYED FINISH

Creates brilliant colors that last. Distinguish your parts from the competition by using the best UV resistant dyes that technology has to offer.



CLEAR ANODIZE

Provides a finish with exceptional corrosion resistance.



Conversion coating used where increased corrosion resistance, improved paint adhesion, and low electrical resistance is required.

POWDER COAT DURABILITY

Powder coating is the fastest growing metal finishing method in the industry. If you send out for powder coat, give us a try! We have a variety of colors in stock. If we don't have what you need, we'll find it!

ELECTROPOLISH BRIGHT FINISH

Through a combination of rectified current and a blended chemical electrolyte bath, electropolishing removes flaws from the surface of a metal part and produces a bright shiny finish!



For over 60 years, Electro Polish Co. has provided fully certified black oxide finishing for steel & stainless steel. Our two-tank Dulite solution provides for deeper penetration giving you a more resilient, richer black finish that is ready for extended service... all of this with no effect on the dimensions of your parts.

PASSIVATION NITRIC

Making a part chemically passive and removing the impurities in the metal. For over 20 years we've excelled at this steel finishing process.

www.electro-polish.com • PHONE: 937.222.3611 529 Hunter Ave. Dayton, OH 45404 • FAX: 937.222.2988

MINIMUMS - COMMERCIAL

CHEMFILM 80.00
CLEAR ANODIZE 90.00
BLACK ANODIZE 100.00
BLUE, GOLD, RED, GREEN 125.00
HARDCOAT 135.00
BLACK HARDCOAT 150.00
BLACK OXIDE 50.00
A-2 BLACK OXIDE 65.00
SS BLACK OXIDE95.00
BLACK OXIDE CAST 65.00
PASSIVATE (300 SERIES) 100.00
PASSIVATE (400 SERIES) 110.00
ELECTROPOLISH 120.00
POWDER COATING 215.00/240.00
CERTS35.00
+ADD \$10 FOR CERTIFIED MINIMUMS

WE COMPLY WITH THE FOLLOWING MILITARY AND AEROSPACE SPECIFICATIONS:

MIL-PRF-8625	Anodizing - clear, dyed and
	hard coat. Type II, Type IIB

& Type III

AMS-2469	Hard Coat Anodizing
AMS-2471	Clear Anodizing

Type I: Hexavalent (gold)

Chemfilm

Type II: Trivalent (clear, TCP, RoHS)

MIL-DTL-5541 Chemfilm,

AMS-2473

Type I: Hexavalent (gold)

Type II: Trivalent (clear, TCP, RoHS)

MIL-DTL-13924 CLASS I & CLASS IV

Black Oxide on Steel &

Stainless Steel

AMS-2485 Black Oxide Coating

AMS-2700 Stainless Steel Passivation

ASTM A 967 Stainless Steel Passivation

ASTM B 912 Stainless Steel Electropolishing

