### MINIMUMS - COMMERCIAL*

<table>
<thead>
<tr>
<th>Service</th>
<th>Minimum Cost</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chemfilm</td>
<td>75.00</td>
</tr>
<tr>
<td>Clear Anodize</td>
<td>85.00</td>
</tr>
<tr>
<td>Black Anodize</td>
<td>95.00</td>
</tr>
<tr>
<td>Blue, Gold, Red, Green</td>
<td>120.00</td>
</tr>
<tr>
<td>Hardcoat</td>
<td>130.00</td>
</tr>
<tr>
<td>Black Hardcoat</td>
<td>145.00</td>
</tr>
<tr>
<td>Black Oxide</td>
<td>45.00</td>
</tr>
<tr>
<td>A-2 Black Oxide</td>
<td>60.00</td>
</tr>
<tr>
<td>SS Black Oxide</td>
<td>90.00</td>
</tr>
<tr>
<td>Black Oxide Cast</td>
<td>60.00</td>
</tr>
<tr>
<td>Passivate (300 Series)</td>
<td>95.00</td>
</tr>
<tr>
<td>Passivate (400 Series)</td>
<td>105.00</td>
</tr>
<tr>
<td>Electropolish</td>
<td>115.00</td>
</tr>
<tr>
<td>Powder Coating</td>
<td>100.00</td>
</tr>
<tr>
<td>Certs</td>
<td>35.00</td>
</tr>
</tbody>
</table>

*Add $10 for certified minimums

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**We comply with the following military and aerospace specifications:**

- MIL-A-8625: Anodizing - clear, dyed and hard coat. Type II, Type IIB & Type III CLASS 1 & CLASS 2
- AMS-2469: Anodizing Hard Coat
- AMS-2471: Anodizing Clear Coat
- AMS-2472: Anodizing Dyed Coating
- AMS-2473: Chemfilm
- MIL-DTL-5541: Chemical Conversion coating on Aluminum, Type I: Hexavalent, Type II: Trivalent
- MIL-DTL-13924: CLASS I & CLASS IV Black Oxide on Steel & Stainless Steel
- AMS-2485: Black Oxide Coating
- AMS-2700: Passivation
- ASTM A 967: Passivation
- ASTM B 912: Electropolish

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Visit [www.Electro-Polish.com](http://www.Electro-Polish.com). We answer a lot of questions on our FAQ page and our lines are open for technical questions. We make it a priority solve any issues you're having. You can send quote requests to: [sales@electro-polish.com](mailto:sales@electro-polish.com)
OUR COMPREHENSIVE ANODIZING SERVICES:

**HARD COAT**
Provides exceptional wear resistance with a thicker, hard-as-steel finish on aluminum, which is lower on cost and weight than steel.

**DYED FINISH**
Creates brilliant colors that last. Distinguish your parts from the competition by using the best UV resistant dyes that technology has to offer.

**CLEAR ANODIZE**
Provides a finish with exceptional corrosion resistance.

**ALUMINUM ANODIZE**
**ADD DURABILITY & CORROSION RESISTANCE!**

**STEEL ELECTROPOLISH**
**MIRROR FINISH!**
MAKE YOUR PARTS SHINE:
Through a combination of rectified current and a blended chemical electrolyte bath, electropolishing removes flaws from the surface of a metal part and produces a brilliant, mirror finish!

**STEEL BLACK OXIDE**
**A RESILIENT, RICHER BLACK FINISH!**
MAKE YOUR PARTS BLACK:
For over 60 years, Electro Polish Co. has provided fully certified black oxide finishing for steel & stainless steel. Our two-tank Dulite solution provides for deeper penetration giving you a more resilient, richer black finish that is ready for extended service... all of this with no effect on the dimensions of your parts.

**STEEL OR ALUMINUM POWDER COAT**
**ADD COLOR AND DURABILITY!**
PROTECT YOUR PARTS WITH SOME COLOR:
Powder coating is the fastest growing metal finishing method in the industry. Now we can provide it for you! Matched with our chemfilm process, we’re a one-stop-shop for your industrial powder coat finishing requirements. If you send out for powder coat, give us a try! We have a variety of colors in stock. If we don’t have the color you require, we’ll find it for you.

**STEEL PASSIVATION**
**NITRIC CITRIC**
CLEAN UP YOUR STEEL PARTS:
Making a part chemically passive and removing the impurities in the metal. For over 20 years we’ve excelled at this steel finishing process.

**CUSTOM MASKING**
OUR CUSTOMIZED SOLUTIONS:
Utilizing tape, liquid masking & rubber plugs of all sizes, we can accommodate most masking requirements.

**ALUMINUM CHEMFILM**
**HEXAVALENT - GOLD TRIVALENT - CLEAR**
AKA ALDOLINE OR IRIDITE:
Conversion coating used to passivate aluminum. It is beneficial where increased corrosion resistance, improved paint adhesion, and low electrical resistance is required.

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